



File ([hide](#)): [1428451516594-1.jpg](#) (3.05 MB, 4208x3120, 263:195, [Figure1-1.jpg](#))



[\[-\]](#) ► Homemade Chopper or: How I Learned to Stop Worrying and Love the Harbor Freight Phaideaux!FIDO15vOHc 04/07/15 (Tue) 19:05:17 896ee4 [No.101168>>101502 >>101750 >>103252 >>104172](#) [\[Watch Thread\]](#)

You want to be a real gangster that does real gangster shit, but you don't have a chopper?

No money to buy a Zastava Pap pistol?

Want to look like an 80's cocaine runner?

Well do I have the tutorial for you.

WHAT YOU NEED:

>This kit from Velocity Firearms

<https://www.velocityfirearms.com/product/vmac9-complete-top-cocking-parts-kit-minus-receiver-side-plates/>

There is also a side cocking version available if you want to be a faggot that puts rails all over everything. Its \$20 more though.

>A welder of some sort

I have a crapo harbor freight ox-acetelyne torch myself

>Some sort of metal file

Literally one flat file is all you need.

>A drill or drill press (We're not doing this part today however)

OPTIONALLY:

>A bench grinder

It'll just speed some of the filing up.

>This flat kit so you don't have to cut out your own side plates.

You could just get a sheet of 14ga mild steel and a dremel and cut your own out though.

<http://www.theflatspot.net/mac11---9mm-lower-receiver-flat.html>

Might as well grab an AR lower while you're there too.

<http://www.theflatspot.net/ar-15-receiver-flat.html>

No I am not affiliated with any of these companies in any way, any shilling is just because I happened to buy shit from somewhere. Get things wherever you want to.

I will be tripfagging for this thread, and any other threads related to this shit only. For the record I do not intend to tripfag generally. If you see me with a trip on in some post where I shouldn't, be sure to call me out on it, I probably just forgot to remove it.

► Phaideaux!FIDO15vOHc 04/07/15 (Tue) 19:09:55 896ee4 [No.101171](#)

File ([hide](#)):

[1428451795624-0.jpeg](#)

(Spoiler Image, 254.97

KB, 1066x800, 533:400,

[FlatSpotMacSidePlates.jpeg](#))

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Spoiler

File ([hide](#)):

[1428451795624-1.jpg](#)

(Spoiler Image, 24 KB,

600x398, 300:199,

[Tits.jpg](#))

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Spoiler

SOME CRAP THAT I DID BUT FORGOT TO TAKE PICTURE OF SO HERE'S SOME TITS

File/cut/grind the tabs off the bottom of the sideplates if you went the route where you bought that flat set. They aren't in the right places.

Also: Take your flat file and smooth out the feed ramp, which is part of the trigger guard. Mine had a lot of burs on it.

► Phaideaux!FIDO15vOHc 04/07/15 (Tue) 19:14:17 896ee4 [No.101172](#)

File ([hide](#)): [1428452056462-0.jpg](#) (3.06 MB, 4208x3120, 263:195, [Figure2-1.jpg](#))



File ([hide](#)): [1428452056462-1.jpg](#) (1.9 MB, 4208x3120, 263:195, [Figure2-2.jpg](#))



STEP THE FIRST.

Use some magnets or clamps or whatever to line the sideplate up on top of the receiver center section.

I should note we're using the center section out of the VMAC kit, not the Flat Spot kit, because it is already bent, and is wider. The only thing you're using out of the Flat Spot kit is the sideplates, if you even bothered buying it.

The sideplates should be flush to the front of the receiver. It will hang off the back about 1/32". This is what you want.

► Strellok 🇺🇸 04/07/15 (Tue) 19:14:52 12aff3 [No.101174>>101180](#)

Does this do anything better than a semi Cobray M11?

I'm always down for a fun project but those parts kits cost more than just buying the gun.

► Phaideaux!FIDO15vOHc 04/07/15 (Tue) 19:29:46 896ee4 [No.101180](#)

File ([hide](#)): [1428452986013-0.jpg](#) (1.71 MB, 2104x1560, 263:195, [Figure3-1.jpg](#))



File ([hide](#)): [1428452986013-1.jpg](#) (1.74 MB, 2104x1560, 263:195, [Figure3-2.jpg](#))



File ([hide](#)): [1428452986013-2.jpg](#) (1.77 MB, 2104x1560, 263:195, [Figure3-3.jpg](#))



STEP THE SECOND

Run two small beads at either end of the longest seam between the sideplate and the center section.

Then remove you magnets as in figure 3-2

Run the rest of the seam, or in my case, chew up some bubblegum and spit it at the receiver as in figure 3-3.

I should probably note at this point that I have never welded before. Luckily mac lowers have almost no stress on them. You could damn near epoxy the thing together.

[>>101174](#)

Unlike the cobray, this will take a cheap sten mags instead of a Zytel Mag. You could buy a Masterpiece arms gun that would take sten mags for ~\$400 plus tax and transfer, or a completed velocity gun for about \$350 plus tax and transfer, but where's the fun in that?

You do come out slightly cheaper if you don't count the price of the tools.

► Phaideaux!FIDO15vOHc 04/07/15 (Tue) 19:32:53 896ee4 [No.101183](#)

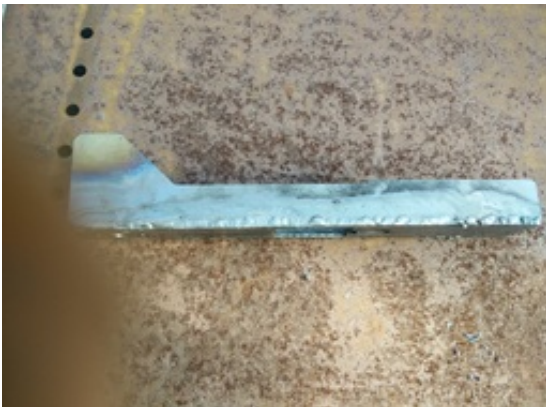
File ([hide](#)): [1428453172569-0.jpg](#) (1.76 MB, 2104x1560, 263:195, [Figure4-1.jpg](#))



File ([hide](#)): [1428453172569-1.jpg](#) (1.7 MB, 2104x1560, 263:195, [Figure4-2.jpg](#))



File ([hide](#)): [1428453172569-2.jpg](#) (1.57 MB, 2104x1560, 263:195, [Figure4-3.jpg](#))



STEP THE THIRD

Rinse and repeat with the other side. Try to spit a bit less bubblegum at it this time.

Be sure to blow at least one hole through it and stick the tip of your rod into it and leave it there.

► Phaideaux!FIDO15vOHc 04/07/15 (Tue) 19:39:29 896ee4 [No.101187](#)

File ([hide](#)): [1428453568986-0.jpg](#) (866.3 KB, 2104x1560, 263:195, [Figure5-1.jpg](#))



File ([hide](#)): [1428453568986-1.jpg](#) (691.63 KB, 2104x1560, 263:195, [Figure5-2.jpg](#))



STEP THE WHATEVER

Stick the trigger guard/Feed ramp and magwell into place. BE SURE THE TRIGGER GUARD IS IN PLACE BEFORE YOU WELD ANYTHING. If you weld the magwell into place without the trigger guard being where it needs to go, you're never getting it in there.

You might have to slightly grind the "ears" of the feed ramp down to fit it in between the side plates. This is apparently normal.

With the whole trigger guard and magwell assembly smashed as far forward as you can get it, weld the left, right, and back of the magwell. Tack the trigger guard into place on both sides.

► Phaideaux!FIDO15vOHc 04/07/15 (Tue) 19:42:02 896ee4 [No.101190>>101196 >>102570 >>102576](#)

File ([hide](#)): [1428453721712.jpg](#) (2.63 MB, 4208x3120, 263:195, [Figure6-1.jpg](#))



NEXT TIME ON PIMP MY CHOPPER.

Drilling holes into the sideplates, welding in the reinforcement piece for the bolt that holds the upper to the lower, and FINAL ASSEMBLY.

ETA: whenever I can steal my buddy's drill press for a couple of minutes.

STAY TUNED STRELOCKS.

Obligatory teaser picture