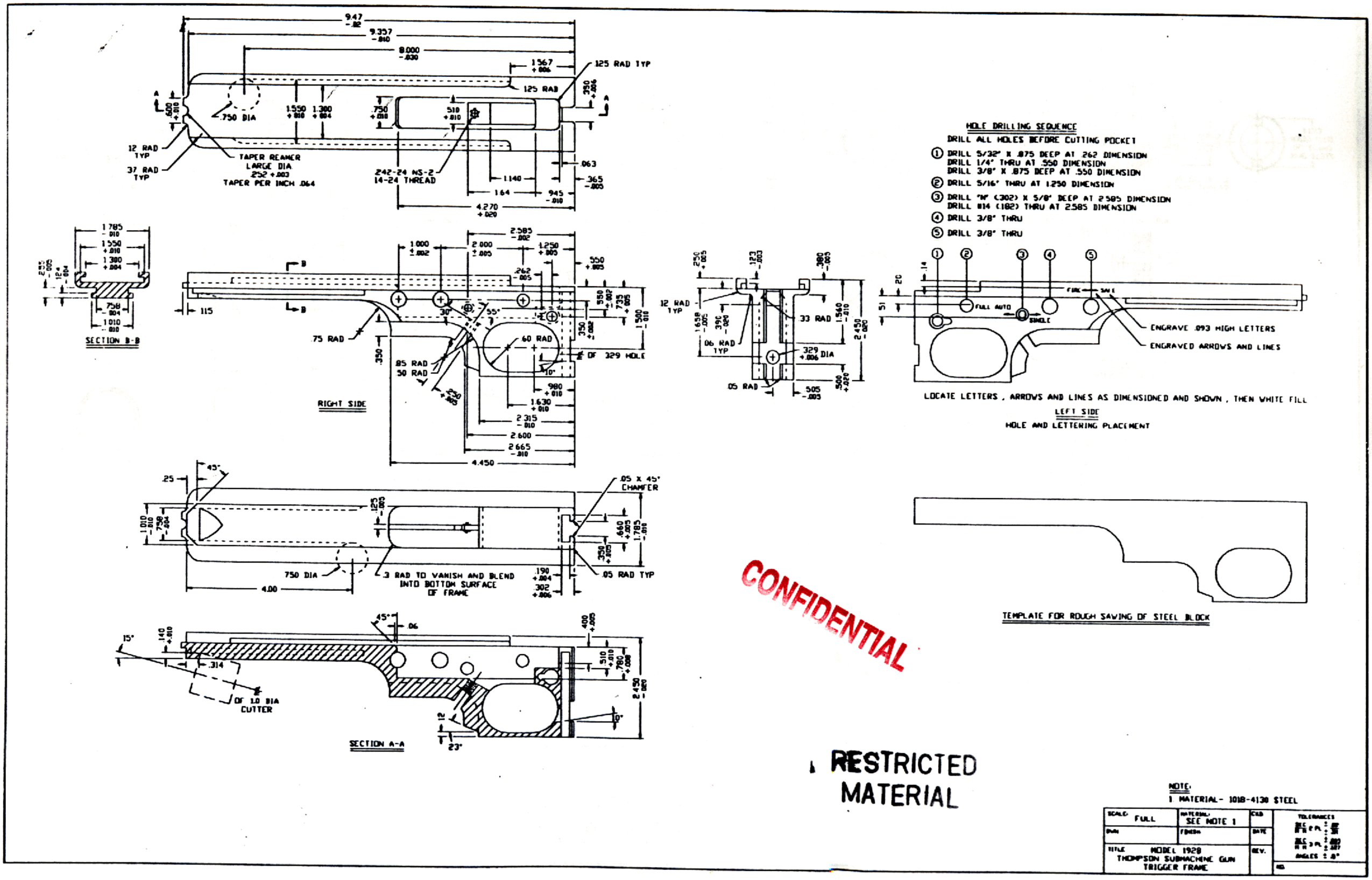

HOLE DRILLING SEQUENCE

DRILL ALL HOLES BEFORE CUTTING POCKET

1. DRILL 5/32" X .875 DEEP AT .262 DIMENSION
   DRILL 1/4" THRU AT .550 DIMENSION
   DRILL 3/8" X .875 DEEP AT .550 DIMENSION
2. DRILL 5/16" THRU AT 1.250 DIMENSION
3. DRILL "N" (.302) X 5/8" DEEP AT 2.585 DIMENSION
   DRILL #14 (.182) THRU AT 2.585 DIMENSION
4. DRILL 3/8" THRU
5. DRILL 3/8" THRU

LOCATE LETTERS, ARROWS AND LINES AS DIMENSIONED AND SHOWN, THEN WHITE FILL

LEFT SIDE

HOLE AND LETTERING PLACEMENT

TEMPLATE FOR ROUGH SAWING OF STEEL BLOCK

CONFIDENTIAL

RESTRICTED MATERIAL

NOTE:
1. MATERIAL - 1018-4130 STEEL

SCALE: FULL	MATERIAL: SEE NOTE 1	CKD	TOLERANCES
DWN	FINISH	DATE	
TITLE: MODEL 1928 THOMPSON SUBMACHINE GUN TRIGGER FRAME		REV.	ANGLES ± .0°